



Bergamid™ B70 G20 H

Polyamide 6

Key Characteristics

Product Description	
Glass fiber reinforced PA6 compound	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Good Colorability • High Heat Resistance
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.28 g/cm ³	1.28 g/cm ³	ISO 1183
Molding Shrinkage	0.50 to 0.90 %	0.50 to 0.90 %	ISO 294-4
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	914000 psi	6300 MPa	ISO 527-2/1
Tensile Stress Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	20300 psi	140 MPa	ISO 527-2/5
Tensile Strain Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	3.6 %	3.6 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	3.9 ft·lb/in ²	8.2 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	31 ft·lb/in ²	66 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	406 °F	208 °C	ISO 75-2/A
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	> 1.0E+12 ohms	> 1.0E+12 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm))	HB	HB	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	464 to 518 °F	240 to 270 °C
Mold Temperature	149 to 185 °F	65 to 85 °C

Injection Notes

Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.